

EARTHING PRODUCTS-TEST REPORTS & MSDS





ZEEMAX VENTURE

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1 TESTING LABS: CELP-MALAYSIA & AL FUTTAIM EXOVA LLC (UAE / UK)

A) <u>CELP- Centre for Electromagnetic and Lightning Protection Malaysia</u>

Centre for Electromagnetic and Lightning Protection (CELP), is one of the few institutions in the world that is dedicated to the research and promotion of the scientifically proven engineering and physics of lightning safety & protection and fields related to it, including earthing (grounding). It operates under the Faculty of Engineering, UPM-Universiti Putra Malaysia (http://research.upm.edu.my/CELP), which is ranked the Second Top university in Malaysia, Seventh in Southeast Asia, and is also recognized as one of Malaysia's leading Research Universities offering undergraduate & postgraduate courses.

Zeemax Venture's Earthing Products were Tested & Analyzed

- I. For Physical & Electrical Properties at H.V. Laboratory, Department of Electrical and Electronic Engineering, UPM-Universiti Putra Malaysia, which operates under the purview of CELP- Centre for Electromagnetic and Lightning Protection Malaysia.
- II. For Chemical Composition, at Chemical Laboratory, Department of Chemical Engineering, UPM-Universiti Putra Malaysia, Under the directives of CELP.

B) AL Futtaim Exova LLC (UAE / UK)

Also included in this document Test Reports of Zeemax Product, from **AL Futtaim Exova LLC**, a JV between **Exova** (**UK**) **Ltd** & **Al Futtaim Group of Dubai-UAE**. **Exova** is one of the world's leading lab-based testing groups, trusted by organizations to test & advise on the safety, quality & performance of their products & operations. Exova operates 142 labs & offices in 32 countries throughout Europe, the Americas, the Middle East & Asia/Asia Pacific.



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ELECTRICAL EARTHING / GROUNDING MATERIAL TEST REPORT

(This report contains 04 Pages)

Product Description	One Sample of BENTOEARTH
Product Owner / Client	Zeemax Venture
Sample Size and nature	25 kg sealed sac with production/brand logo and company details printed in the cover
Sample Submitted by	Zeemax Venture (Malaysia)
Sample Received Date	07 March, 2015
Date Tested	09 March, 2015
Date Reported	18 March, 2015
Lab Report Number	CELP-ZEEMAX-032015-001

TEST - RESULTS

Physical Properties

TEST	UNIT	RESULT / REMARKS	
VISUAL APPEARANCE	-	DARK TAN (POWDERED FORM)	
DRY BULK DENSITY (AVERAGE) @ 47.7N COMPACTION FORCE	g/cm ³	1.17	
RESISTIVITY (AVERAGE) @ 100% MOISTURE CONTENT SAMPLE MIXED WITH WATER (1:1 RATIO BY VOLUME)	Ω - m	0.8	
WET BULK DENSITY (AVERAGE) @ 1:1 RATIO BY VOLUME	g/cm ³	1.58	
CONDUCTIVITY (AVERAGE) @ 100% MOISTURE CONTENT SAMPLE MIXED WITH WATER (1:1 RATIO BY VOLUME)	S/m	1.25	

Sample has been Tested and Analyzed for Physical properties at H.V. Laboratory, CELP, UPM

CELP PRO

Signature & Stamp



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ELECTRICAL EARTHING / GROUNDING MATERIAL TEST REPORT (Contd)

Chemical Composition

Spectroscopic / Microscopic Analysis of BENTOEARTH (BENTONITE) for Chemical Composition

Materials Tested for Chemical Composition at Department of Chemical Engineering, UPM

Element	Weight	Weight %	Atom	Atom%	Compnd	Norm.
Line	%	Error	%	Error	%	Compnd%
ОК	4.99		9.1	+/-0.07		
Na K	1.15	+/-0.08	1.46	+/-0.11	1.15	1.15
Mg K	0.9	+/-0.08	1.08	+/-0.09	0.9	0.9
AlK	27.36	+/-0.26	29.62	+/-0.28	27.36	27.36
Si K	44.46	+/-0.36	46.25	+/-0.38	44.46	44.46
Si L						
Cl K	2.24	+/-0.10	1.85	+/-0.08	2.24	2.24
CLL	<u> </u>					77.4
KK	0.84	+/-0.08	0.63	+/-0.06	0.84	0.84
KL						
Ca K						
Ca L	135 12					
Ti K	6.45	+/-0.26	3.94	+/-0.16	6.45	6.45
TiL						
Fe K	11.61	+/-0.33	6.07	+/-0.17	16.6	16.6
7.00		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				
Fe L						
Total	100		100	Washington and the second	100	100

CONCLUDING REMARKS:

- 1. Chemical Description of the material: Hydrated Sodium Calcium Aluminum Magnesium Silicate Hydroxide (Montmorillonite / Bentonite)
- 2. No Toxic Substance found in the Chemical Composition of the material.
- 3. The product is Eco-Friendly / Environment- Friendly and a Green product

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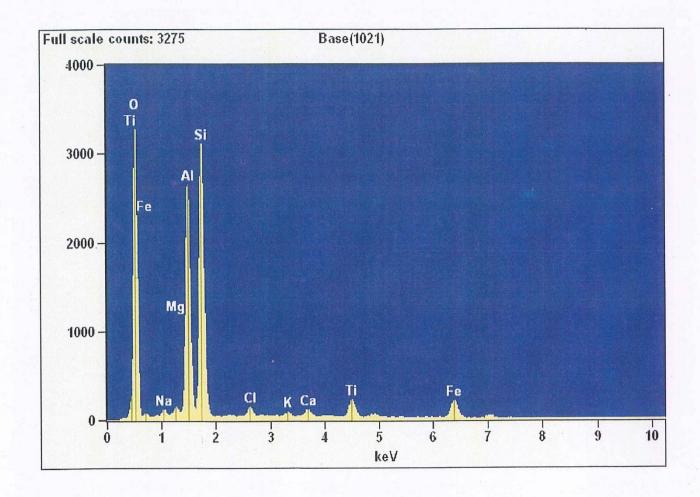
JK), MIET (UK)



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SPECTRAL LINES OF ELEMENTS IN THE MATERIAL SAMPLE





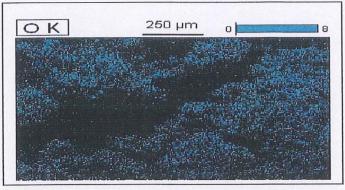


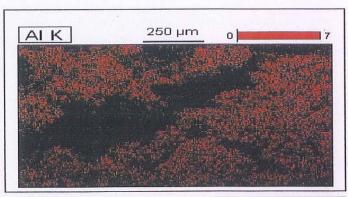
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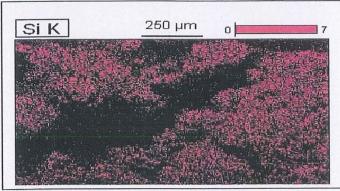


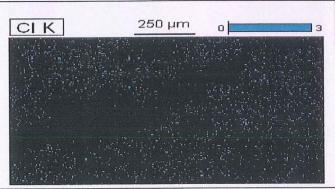
SPECTROSCOPIC IMAGING OF THE MATERIAL SAMPLE

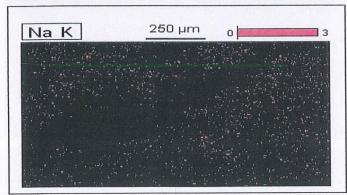
Data Type: Counts Mag: 100 Acc. Voltage: 20.0 kV Detector: Nanotrace

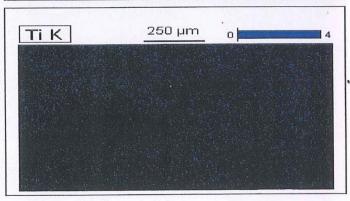














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ELECTRICAL EARTHING / GROUNDING MATERIAL TEST REPORT

(This report contains 02 Pages)

Product Description	One Sample of GCEM (Ground Conductivity Enhancing Material)
Product Owner / Client	Zeemax Venture
Sample Size and nature	25 kg sealed sac with production/brand logo and company details printed in the cover
Sample Submitted by	Zeemax Venture (Malaysia)
Sample Received Date	07 March, 2015
Date Tested	09 March, 2015
Date Reported	18 March, 2015
Lab Report Number	CELP-ZEEMAX-032015-002

TEST - RESULTS

Physical Properties

TEST	UNIT	RESULT / REMARKS
VISUAL APPEARANCE	-	DARK TAN (POWDERED FORM)
DRY BULK DENSITY (AVERAGE) @ 47.7N COMPACTION FORCE	g/cm ³	1.07
RESISTIVITY (AVERAGE) @ 100% MOISTURE CONTENT SAMPLE MIXED WITH WATER (1:1 RATIO BY VOLUME)	Ω - m	0.60
WET BULK DENSITY (AVERAGE) @ 1:1 RATIO BY VOLUME	g/cm ³	1.49
CONDUCTIVITY (AVERAGE) @ 100% MOISTURE CONTENT SAMPLE MIXED WITH WATER (1:1 RATIO BY VOLUME)	S/m	1.70

Sample has been Tested and Analyzed for Physical properties at H.V. Laboratory, CELP, UPM

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Prof. Dr. Chandima Gomes, PhD (Sweden), CEng (UK), CPhys (UK), MIET (UK)
Professor, Department of Electrical and Electronics Engineering, Universiti Putra Malaysia
Head, Centre for Electromagnetic and Lightning Protection, Malaysia
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Chemical Composition

- 1. Metal elements exist in the material sample: Fe, Na, Mg, Al, Ca, Ti
- 2. Non-metal solid elements exist in the material sample: Si
- 3. Gaseous elements exist in the material sample: O, Cl

Equipment at Chemical Laboratory, Department of Chemical Engineering, UPM, has been used to Test and Analyze Chemical Composition of the sample.

CONCLUDING REMARKS:

- Chemical Description of Major Component found: Hydrated Sodium Calcium Aluminum Magnesium Silicate Hydroxide (Montmorillonite)
- 2. No Toxic Substance found in the Chemical Composition of the material.
- 3. The product is Eco-Friendly / Environment- Friendly and a Green product

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Prof. Dr. Chandima Gomes, PhD (Sweden), CEng (UK), CPhys (UK), MIET (UK)
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ELECTRICAL EARTHING / GROUNDING MATERIAL TEST REPORT

(This report contains 01 Page)

Product Description	Samples of GCEM & BENTOEARTH
Product Owner / Client	Zeemax Venture —
Sample Size and nature	25 kg sealed sacs with production/brand logo and company details printed in the cover
Sample Submitted by	Zeemax Venture (Malaysia)
Sample Received Date	07 March, 2015
Date Tested	09 March, 2015
Date Reported	18 March, 2015
Lab Report Number	CELP-ZEEMAX-032015-003

1. GCEM-Ground Conductivity Enhancing Material

RESISTIVITY (AVERAGE) = 0.6 Ω -m (CELP-Lab Report # CELP-ZEEMAX-032015-002) @ 100% Moisture Content (Sample mixed with Water in 1:1 ratio by Volume)

2. BENTOEARTH - Basic form of Conductivity Enhancing Material

RESISTIVITY (AVERAGE) = 0.8 Ω -m (CELP-Lab Report # CELP-ZEEMAX-032015-001) @ 100% Moisture Content (Sample mixed with Water in 1:1 ratio by Volume) GCEM & BENTOEARTH were Tested for Chemical Composition at Department of Chemical Engineering, UPM & the results are (CELP-Lab Report # CELP-ZEEMAX-032015-001 & 002):

- a) No Toxic Substance Found in the Chemical Composition of both materials.
- b) Both products are Eco-Friendly, Environment-Friendly and Green Products.
- c) Major ingredient in both products is MONTMORILLONITE, a non-corrosive material, with acceptable corrosion protection performance
- 3. <u>CONCLUDING REMARKS</u>: GCEM & BENTOEARTH, both have low resistivity & contain non-corrosive material, with acceptable corrosion resistance performance, conform to IEC 62561-7 Standard.

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Testing. Advising. Assuring.

REPORT OF TESTS

Description	One Sample of Bentoearth			
Tested for	Steelman Electro Mechanical Company (L.L.C), P.B.No.47461, Dubai			
Lab Report No.	WR12-04940 (Rev.01)(Page 1 of 1)	Request No.	D12-01658	
Date Received	01.07.2012	Date Reported	12.07.2012	

Client's reference

Requisition dated 01.07.2012

Product name

Bentoearth

Product Owner

Zeemax Venture

Exclusive distributor AFE sample no.

Steeelman Electro Mechanical Company (L.L.C)

D12-01658/01

1.0 Introduction

Further to the test work instructions received from M/s. Steelman Electro Mechanical Company (L.L.C.), dated 01.07.2012, one sample of Bentoearth /Bentonite provided has been analysed for the following by Al Futtaim Exova LLC;

2.0 Results

Test	Test Method	Unit	Results
Colour	Visual	-	Tan
pH value @ 20°C (8% solution)	pH Meter	pH Unit	8.6

Al Futtaim Exova LLC
PO. 80x 34924, Dubai, United Arab Emirates
Tel:+971 (0)4 885 1001 Fax:+971 (0)4 885 4004

PWIson

PAUL WILSON
Chemistry Laboratory Manager

For and on behalf of Al Futtaim Exova (L.L.C)

Tested by: BV/GG, Date tested: 04.07.2012-08.07.2012 Sampled by the client, certificate of sampling was not given.

Rev.01 Title amended

This report shall only be reproduced in full. Approval of the testing laboratory is required for partial reproduction.

Samples will be retained for a period of one month only, unless otherwise requested.

The test results relate only to the samples tested.

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Report No: D12-02876

Issue No: 1

Material Test Report

Client: **Post Box:** Steelman Electro Mechanical Company LLC

N.G.

Contact:

Muhammad Umair

Project No:

N.G.

Analysis of Bentonite

Project Name: Consultant:

N.G.

Owner:

Zeemax Venture

Contractor:

Steelman

Project Location: Dubai

Tel/ Fax No:

+971 (0)4 2575591



Approved Signatory: Mahesh Hingorani

(Civil Sites Manager) Date of Issue: 15/07/2012

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Sample Details

Received Date:

01/07/2012

Work Order ID:

D12-01658

Sample ID:

D12-01658-S1

Sampling Method: Sample Location:

N.G N.G

Sample Cert No: Lot No:

N.G. N/A

Lot Size: Order No: N/A

Client Sample Desc.:

N/A

BENTOEARTH/BENTONITE

Client Sample ID:

Date Sampled: N/A Sample Submitted By: Client

Source:

ZEEMAX VENTURE

Sampled By:

Client Sample Preparation: see below

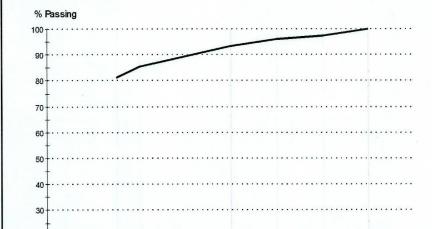
Sample Size(Kg): **Date Tested:**

30 09/07/2012

Test Method Variation: None

Lab Sample Desc.: Clay Material

Particle Size Distribution



150µm Sieve

BS 1377-2: 1990 cl 9.3 Method: **Initial Sample Preparation:** BS 1377-1:1990 cl 7.3 & 7.4.5

Sieve Size	% Passing	Limits
425µm	100	
300µm	97	
212µm	96	
150µm	93	
75µm	85	
63µm	81	

Comments

10

Tested by: Rajeev

This test is also accredited by DAC Form No: 18909.V1.00, Report No: D12-02876

Page 1 of 1

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Report No: D12-02873

Issue No: 1

Material Test Report

Client:

Steelman Electro Mechanical Company LLC

Post Box:

N.G.

Contact:

Muhammad Umair

Project No:

N.G.

Project Name:

Analysis of Bentonite

Consultant:

N.G.

Owner:

Zeemax Venture

Contractor:

Steelman

Project Location: Dubai

Tel/ Fax No:

+971 (0)4 2575591

Approved Signatory: Mahesh Hingorani

(Civil Sites Manager) Date of Issue: 15/07/2012

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Sample Details

Received Date:

01/07/2012

D12-01658

Work Order ID: Sample ID:

D12-01658-S1

Sampling Method:

N.G

Sample Location: Sample Cert No:

N.G N.G. N/A

Lot No: Lot Size: N/A

Order No: Client Sample Desc.: BENTOEARTH/BENTONITE

N/A

Client Sample ID:

Date Sampled: N/A

Sample Submitted By: Client Source: ZEEMAX VENTURE

Sampled By: Client

Sample Preparation:

Sample Size(Kg): **Date Tested:**

Test Method Variation: None Lab Sample Desc.:

see below 30

09/07/2012

Clay Material

Test / Parameter	Result	Spec. Limits
Uncompacted Bulk Density (Mg/m³)	0.82	
Voids (%)	N/A	
Bulking (%)	N/A	
	Uncompacted Bulk Density (Mg/m³) Voids (%)	Test / Parameter Result Uncompacted Bulk Density (Mg/m³) 0.82 Voids (%) N/A Bulking (%) N/A

Comments

Initial sample preparation: BS 812 part 102: 1989

Tested by: Rajeev

orm No: 18909.V1.00, Report No: D12-02873

Al Fuffelm Exovo LLC PO. Box 34924, Dubci, United Arch Emiroles Tel:+971 (0)4 885 1001 Fax:+971 (0)4 885 4004 Al Futtaim Exova LLC **Dubai Investments Park** P.O.Box 34924. Dubai **United Arab Emirates**

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Report No: D12-02875

Issue No: 1

Material Test Report

Client:

Steelman Electro Mechanical Company LLC

Post Box:

N.G.

Contact:

Muhammad Umair

Project No:

N.G.

Project Name:

Analysis of Bentonite

Consultant:

N.G.

Owner:

Zeemax Venture

Contractor:

Steelman

Project Location: Dubai

Tel/ Fax No:

+971 (0)4 2575591

Approved Signatory: Mahesh Hingorani

(Civil Sites Manager) Date of Issue: 17/07/2012

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Sample Details

Received Date:

01/07/2012

Work Order ID:

D12-01658 D12-01658-S1

Sample ID: Sampling Method:

NG

Sample Location:

N.G

Sample Cert No: Lot No:

N.G. N/A

Lot Size: Order No: N/A

N/A

Client Sample Desc.: BENTOEARTH/BENTONITE

Client Sample ID:

Date Sampled:

N/A Sample Submitted By: Client

Source:

ZEEMAX VENTURE

Sampled By:

Client see below

Sample Preparation: Sample Size(Kg): **Date Tested:**

30 09/07/2012

Test Method Variation: None Lab Sample Desc.:

Clay Material

Test Results

Method

Spec. Test / Parameter Limits Result

Moisture Content

BS 1377-2: 1990

Drying Temperature of Soil (°C): 79

Moisture Content (%)

Comments

Initial sample preparation: BS 812 part 102: 1989 Tested by: Rajeev

Form No: 18909.V1.00, Report No: D12-02875

All-futteim Exova

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Page 2 of 2

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(Civil Sites Manager)

Date of Issue: 15/07/2012

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Report No: D12-02874

Approved Signatory: Mahesh Hingorani

Material Test Report

Client:

Steelman Electro Mechanical Company LLC

Post Box:

N.G.

Contact:

Muhammad Umair

Project No:

N.G.

Project Name:

Analysis of Bentonite

Consultant:

N.G.

Owner:

Zeemax Venture

Contractor:

Steelman

Project Location: Dubai

Tel/ Fax No:

+971 (0)4 2575591

Sample Details

Received Date:

Work Order ID:

Sample ID:

Sampling Method:

Sample Location: Sample Cert No:

Lot No:

Lot Size:

Order No:

D12-01658 D12-01658-S1

N.G N.G N.G.

01/07/2012

N/A N/A N/A

Client Sample Desc.: BENTOEARTH/BENTONITE

Client Sample ID:

Date Sampled: N/A

Sampled By:

Sample Preparation: Sample Size(Kg): 30

Date Tested: Test Method Variation: None Lab Sample Desc.: Clay Material

Test Results

Method Liquid Limit

BS 1377-2: 1990 cl 4.3

Plastic Limit

BS 1377-2: 1990 cl 5.3

Plasticity Index

BS 1377-2: 1990 cl 5.4

Preparation:

Sample Submitted By: Client

ZEEMAX VENTURE Source:

Client see below

09/07/2012

Spec.

Limits

Test / Parameter Result Liquid Limit 105

Plasticity Index Not determinable

Retained on 425µm (%) N/A

Comments

Tested by: Shameer

Form No: 18909.V1.00, Report No: D12-02874

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Page 2 of 2



MSDS (Material Safety Data Sheet) BENTOEARTH

Based on Regulation (EC) no. 1907/2006 (REACH) Article 31 Annex II & OSHA Hazard Communication Standard 29 CFR 1910.1200

SHEET # 1/4

HMIS RATING (Hazardous Materials Identification System Rating)			
HEALTH 1 (MINIMAL HAZARD)			
FLAMMABILITY	0 (NON COMBUSTIBLE)		
REACTIVITY 0 (STABLE)			
PERSONAL PROTECTION E			

SECTION 1: PRODUCT & COMPANY IDENTIFICATION

PRODUCT IDENTIFICATION:
Product Name: BENTOEARTH
Brand Name: BANTOEARTH

Harmonized System Codes (HS Code): 2508.1000

Chemical Family: Naturally Occurring Mineral, Montmorillonite

Formula: Naturally occurring Hydrated Aluminosilicate of Sodium, Calcium, Magnesium, and Iron

Product Use: Used in Electrical Earthing (Grounding) to achieve Low Resistance of an Earthing (Grounding) System.

PRODUCT OWNER:

Product Owner: ZEEMAX VENTURE (JOINT VENTURE BETWEEN MALAYSIAN, SOUTH AFRICAN & USA UNIVERSITY RESEARCH AFFILIATES)

Email: info@zeemaxventure.com Web Site: www.zeemaxventure.com

SECTION 2 : COMPOSITION & INFORMATION ON INGREDIENTS					
HYDROUS ALUMINIUM SILICATE	CAS R No 1302-78-9		98	% BY WEIGHT	
HAZARDOUS INGREDIENTS	CAS R No	OSHA PEL(RF)	ACGIH TLV (RF)	NIOSH REL (RF)	TSCAC
CRYSTALLINE QUARTZ	14808-60-7	0.100 mg/m ³	0.025 mg/m ³	0.050 mg/m ³	YES
CRISTOBALITE	14464-46-1	0.050 mg/m ³	0.050mg/m ³	0.050 mg/m ³	YES
TRIDYMITE	15468-32-3	0.050 mg/m ³	0.050mg/m ³	0.050 mg/m ³	YES

ABBREVIATIONS AND ACRONYMS

CAS R No: Chemical Abstracts Service Registration Number

OSHA PEL (RF): OSHA Permissible Exposure Limit (Respirable Fraction), 8-hour TWA (Time-Weighted-Average) **ACGIH TLV (RF):** American Conference of Governmental Industrial Hygienists Threshold Limit Value (Respirable

Fraction), 8hrTWA, 40hr/week

NIOSH REL (RF): National Institute for Occupational Safety & Health, Recommended Exposure Limit (Respirable

Fraction), 10hr TWA, 40hr/ week

TSCAC: Toxic Substance Control Act Compliance



MSDS for BENTOEARTH (SHEET # 2/4)

SECTION 3: HAZARDOUS IDENTIFICATION

PERSONAL HEALTH EFFECTS:

ROUTES OF EXPOSURE

- ✓ EYE: Dust or Powder of BENTOEARTH may cause mild irritation to eye tissues.
- ✓ SKIN: Non irritating to the skin
- ✓ INHALATION: Repeated or Prolonged inhalation may cause toxic effects.
- ✓ INGESTION: No adverse effects expected for normal, incidental ingestion.

TARGET ORGANS

LUNGS: Normal exposure during application of the material will not result in serious adverse effects if application is done as prescribed in BENTOEARTH / GCEM / IEC brochure. However, this product has the potential for generation of respirable dust during use if not handled properly with gross negligence. Excessive occupational, uncontrolled and prolonged inhalation of dust may cause lung disease. Dust may contain respirable crystalline silica. Over exposure to these dusts may result in Pneumoconiosis, a respiratory disease caused by severe or prolonged exposure to the dust. Occupational exposure to respirable crystalline silica should be monitored and controlled.

SECTION 4: FIRST AID MEASURES

EYE CONTACT: Flush eyes immediately with large amounts of water. If irritation persists get medical attention.

SKIN CONTACT: No special measures required. Get medical attention if irritation develops or persists.

INHALATION: Prolong inhalation may cause toxic effects. Remove to fresh air for any signs of breathing problem. If not breathing, give artificial respiration or give oxygen by trained personnel. Get medical attention if needed.

INGESTION: No special measures required. If ingestion of a large amount does occur, seek medical attention.

NOTES TO PHYSICIAN: Provide general supportive measures and treat symptomatically

SECTION 5: FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES: This material is non-combustible & will not burn.

UNUSUAL FIRE & EXPLOSION HAZARDS: None known

EXTINGUISHING MEDIA: Use any media suitable for the surrounding fires. Dry-Chemical, CO2, water spray or regular foam.

INSTRUCTIONS FOR FIREFIGHTERS: Material can be slippery when wet

PROTECTIVE EQUIPMENT FOR FIREFIGHTERS: For the surrounding fires, the protective equipment is same as in any fire wear self-contained breathing apparatus pressure demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

SECTION 6: ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Vacuum if possible, to avoid generating airborne dust. Avoid breathing dust. Wear an approved respirator.

PERSONAL PRECAUTIONS: Material can be slippery when wet. Wear a dust mask & safety glasses or goggles if dust is generated above exposure limits accidently or unintentionally during handling.

ENVIRONMENTAL PRECAUTIONS: No special environmental precautions required



MSDS for BENTOEARTH (SHEET # 3/4)

SECTION 7: HANDLING AND STORAGE

PRECAUTIONS: No specific safety phrase has been found applicable for this product

HANDLING: Keep formation of airborne dusts to a minimum and do not breathe dust. Use normal precautions against bag breakage or spills of bulk material. Provide appropriate exhaust ventilation at places where dust is formed. In case of insufficient ventilation, wear suitable respiratory equipment. Launder clothing that has become dusty. Empty containers (bags, bulk containers, storage tanks, etc.) retain silica residue and must be handled in accordance with provisions of this Material Safety Data Sheet.

STORAGE: Use good housekeeping in storage and guard against dust accumulation of this material. No special storage conditions required; however, care should be taken to keep the material dry before use. No special restrictions on storage with other products.

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE GUIDELINES: Occupational exposure to respirable crystalline silica should be monitored and controlled. For extra precaution in case of repeated, excessive & prolonged applications, use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits. If user operations generate dust, fume or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.

PERSONAL PROTECTION

EYE PROTECTION: Wear Safety glasses with side shields to avoid any accidental spill or dust formation beyond normal limits during the application of material that may cause mild irritation to the eye tissues.

RESPIRATORY PROTECTION: Normal application of the material does not require this; however, use a particulate filter respirator for particulate concentrations exceeding the Occupational Exposure Limit.

SKIN AND BODY PROTECTION: No special protective equipment required.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: As appropriate for work environment. Normal Working Gloves are recommended for Hand Protection. Dusty clothing should be laundered before reuse.

GENERAL HYGIENE CONSIDERATIONS: Use good industrial hygiene practices in handling this material.

WASTE DISPOSAL METHOD: No Special Method, Dispose in accordance to Local / State / Federal Regulations

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES			
PHYSICAL STATE	Powder		
COLOR / ODOR	Color Varies (Tan to Grey)/ Odorless		
BULK DENSITY	820-900 Kg / m ³		
DRY PARTICLE SIZE [TO PASS THROUGH 150 μ M SIEVE	98 %		
RESISTIVITY	0.8 (Ω- m)		
pH SLURRY (8%)	7.5 to 8.5		
CONDUCTIVITY	1.25 (S / m)		
FLASH POINT	Non-Flammable		
FLAMMABILITY LIMITS IN AIR, LOWER % BY VOLUME	Non-Explosive		
AUTO-IGNITION TEMPERATURE	N/A		
SOLUBILITY IN WATER	Slight but negligible		
BOILING POINT	2192° F (1200°C) Estimated		
SPECIFIC GRAVITY	0.82-0.90		
AVERAGE MOISTURE CONTENT & LIQUID LIMIT	≤ 13 % & ≥ 100 %		
VAPOR PRESSURE / VAPOR DENSITY / EVAPORATION RATE	N/A		
FREEZING / MELTING TEMPERATURE	N / A		



MSDS for BENTOEARTH (SHEET # 4/4)

SECTION 10 : STABILITY AND REACTIVITY		
CHEMICAL STABILITY	Stable at normal conditions	
CONDITIONS TO AVOID	Keep dry until used	
INCOMPATIBILITY (MATERIALS TO AVOID)	None known	
HAZARDOUS DECOMPOSITION OR BY-PRODUCTS	None Known	
HAZARDOUS POLYMERIZATION	Will not occur	

SECTION 11: TOXICOLOGY INFORMATION		
INHALATION	Prolonged exposure, crossing limits specified in Section 2	
	may cause Pneumoconiosis, Silicosis & other respiratory	
	diseases.	
SKIN CONTACT	It is not considered as skin irritant but may cause	
	irritation	
EYE CONTACT	May cause mild irritation to Eyes	
INGESTION	Not possible normally but if taken accidently may not	
	cause death (not poisonous)	

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICITY: This material is not expected to produce significant ecotoxicity upon exposure to aquatic organisms and aquatic systems.

ENVIRONMENTAL EFFECTS: Based on the physical properties of this material, it does not contain any heavy metal or toxic material and is completely "Environment Friendly"

SECTION 13: DISPOSAL CONSIDERATIONS

The material has NOT regulated as HAZARDOUS waste. Disposal should be in accordance with the principles of "Duty of Care", observing local and national applicable regulations.

SECTION 14: TRANSPORT INFORMATION

GENER AL: Not classified as "Hazardous" for any kind of transport.

Not regulated as dangerous goods by IATA (International Air Transport Association)

Not regulated as dangerous goods by IMGD (International Maritime Dangerous Goods)

Not regulated as dangerous goods by IMO (International Maritime Organization)

Not regulated as dangerous goods by ADR (European License for Transporting Goods)

Not regulated as dangerous goods by **DOT** (Department of Transportation)

SECTION 15: REGULATORY INFORMATION

This material is not known to be hazardous by any international standard and hence this material is not classified as dangerous substance under the Classification, Packaging and Labeling of dangerous substances regulations.

SECTION 16: OTHER INFORMATION

This Material Safety Data Sheet contains <u>Confidential Proprietary Information</u> & is not to be disclosed to the general public or to competition except as required by law. The information accumulated herein is believed to be accurate to the best of ZEEMAX VENTURE'S knowledge. This information is offered solely for use in customer's evaluation of this material in respect to <u>Safety, Health, and Environmental Hazards</u>. Customers should satisfy themselves, that the product which they have selected is entirely suitable for their purpose under their conditions of use. For any further information, please contact the product owner **ZEEMAX VENTURE**



MSDS (Material Safety Data Sheet)

GCEM (Ground Conductivity Enhancing Material)

Based on Regulation (EC) no. 1907/2006 (REACH) Article 31 Annex II & OSHA Hazard Communication Standard 29 CFR 1910.1200

SHEET # 1/4

HMIS RATING (Hazardous Materials Identification System Rating)			
HEALTH 1 (MINIMAL HAZARD)			
FLAMMABILITY	0 (NON COMBUSTIBLE)		
REACTIVITY 0 (STABLE)			
PERSONAL PROTECTION E			

SECTION 1: PRODUCT & COMPANY IDENTIFICATION

PRODUCT IDENTIFICATION:

Product Name: **GCEM (Ground Conductivity Enhancing Material)** Chemical Family: Naturally Occurring Minerals / Substances

Product Use: Used in Electrical Earthing (Grounding) to achieve Low Resistance of an Earthing (Grounding) System.

PRODUCT OWNER:

Product Owner: ZEEMAX VENTURE (JOINT VENTURE BETWEEN MALAYSIAN, SOUTH AFRICAN & USA UNIVERSITY

RESEARCH AFFILIATES)

Email: info@zeemaxventure.com
Web Site: www.zeemaxventure.com

SECTION 2-a: COMPOSITION & INFORMATION ON INGREDIENTS			
BASIC INGREDIENTS	EPSOMITE	HYDROUS	
		ALUMINUM SILICATE	
CAS (Chemical Abstracts Service) Registration Number	10034-99-8	1302-78-9	
Compliance with TSCA (Toxic Substance Control Act)	YES	YES	
SECTION 2-b: COMPOSITION & INFORMATION ON HAZARDOUS INGREDIENTS			
HAZARDOUS INGREDIENTS	CRYSTALLINE QUARTZ	COLLOIDAL SILICA	CRYSTO-BALITE
CAS (Chemical Abstracts Service) Registration Number	14808-60-7	7631-86-9	14464-46-1
OSHA Permissible Exposure Limit (Respirable Fraction)	10 mg/m ³ (%SiO ₂ +2)	5 mg/m ³	5 mg/m ³ (%SiO ₂ +2)
ACGIH Threshold Limit Value (Respirable Fraction)	0.1 mg/m ³	5 mg/m ³	0.05mg/m ³
NISOH Recommended Exposure Limit (Respirable Fraction)	0.05 mg/m ³	6 mg/m ³	0.05mg/m ³
Compliance with TSCA (Toxic Substance Control Act)	YES	YES	YES
%	< 2%	< 1%	<1%

OSHA PEL - OSHA Permissible Exposure Limit, 8-hour Time-Weighted Average

ACGIH TLV - American Conference of Governmental Industrial Hygienists Threshold Limit Value, 8hrTWA, 40hr/week NIOSH REL - National Institute for Occupational Safety & Health, Recommended Exposure Limit, 10hr TWA, 40hr/week



MSDS for GCEM (SHEET # 2/4)

SECTION 3: HAZARDOUS IDENTIFICATION

PERSONAL HEALTH EFFECTS:

ROUTES OF EXPOSURE

- ✓ EYE: Dust or Powder of GCEM may cause mild irritation to eye tissues.
- ✓ SKIN: Non-irritating to the skin but wet GCEM can cause skin dryness with prolonged contact with skin.
- ✓ INHALATION: Repeated or Prolonged inhalation may cause toxic effects.
- ✓ INGESTION: No adverse effects expected for normal, incidental ingestion.

TARGET ORGANS

LUNGS: Normal exposure during application of the material will not result in serious adverse effects if application is done as prescribed in GCEM brochure. However this product has the potential for generation of respirable dust during use if not handled properly with gross negligence. Excessive occupational, uncontrolled and prolonged inhalation of dust may cause lung disease. Dust may contain respirable crystalline silica / nuisance dust (carbon fumes & colloidal silica). Over exposure to these dusts may result in Pneumoconiosis, a respiratory disease caused by severe or prolonged exposure to the dust. Occupational exposure to nuisance dust and respirable crystalline silica should be monitored and controlled.

SECTION 4: FIRST AID MEASURES

EYE CONTACT: Flush eyes immediately with large amounts of water. If irritation persists get medical attention.

SKIN CONTACT: No special measures required. Get medical attention if irritation develops or persists.

INHALATION: Prolong inhalation may cause toxic effects. Remove to fresh air for any signs of breathing problem. If not breathing, give artificial respiration or give oxygen by trained personnel. Get medical attention if needed.

INGESTION: No special measures required. If ingestion of a large amount does occur, seek medical attention.

NOTES TO PHYSICIAN: Provide general supportive measures and treat symptomatically

SECTION 5: FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES: This material is non-combustible & will not burn.

UNUSUAL FIRE & EXPLOSION HAZARDS: None known

EXTINGUISHING MEDIA: Use any media suitable for the surrounding fires. Dry-Chemical, CO2, water spray or regular form

INSTRUCTIONS FOR FIREFIGHTERS: Material can be slippery when wet

PROTECTIVE EQUIPMENT FOR FIREFIGHTERS: For the surrounding fires, the protective equipment is same as in any fire wear self contained breathing apparatus pressure demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

SECTION 6 : ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Vacuum if possible to avoid generating airborne dust. Avoid breathing dust. Wear an approved respirator.

PERSONAL PRECAUTIONS: Material can be slippery when wet. Wear a dust mask & safety glasses or goggles if dust is generated above exposure limits accidently or unintentionally during handling.

ENVIRONMENTAL PRECAUTIONS: No special environmental precautions required



MSDS for GCEM (SHEET #3/4)

SECTION 7: HANDLING AND STORAGE

PRECAUTIONS: No specific safety phrase has been found applicable for this product

HANDLING: Keep formation of airborne dusts to a minimum and do not breathe dust. Use normal precautions against bag breakage or spills of bulk material. Provide appropriate exhaust ventilation at places where dust is formed. In case of insufficient ventilation, wear suitable respiratory equipment. Launder clothing that has become dusty. Empty containers (bags, bulk containers, storage tanks, etc.) retain silica residue and must be handled in accordance with provisions of this Material Safety Data Sheet.

STORAGE: Use good housekeeping in storage and guard against dust accumulation of this material. No special storage conditions required, however care should be taken to keep the material dry before use. No special restrictions on storage with other products.

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE GUIDELINES: Occupational exposure to nuisance dust (total and respirable) as well as respirable crystalline silica should be monitored and controlled. For extra precaution in case of repeated, excessive & prolonged applications, use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits. If user operations generate dust, fume or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.

PERSONAL PROTECTION

EYE PROTECTION: Wear Safety glasses with side shields to avoid any accidental spill or dust formation beyond normal limits during the application of material that may cause mild irritation to the eye tissues.

RESPIRATORY PROTECTION: Normal application of the material does not require this; however use a particulate filter respirator for particulate concentrations exceeding the Occupational Exposure Limit.

SKIN AND BODY PROTECTION: No special protective equipment required.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: As appropriate for work environment. Normal Working Gloves are recommended for Hand Protection. Dusty clothing should be laundered before reuse.

GENERAL HYGIENE CONSIDERATIONS: Use good industrial hygiene practices in handling this material.

WASTE DISPOSAL METHOD: No Special Method, Dispose of in accordance to Local / State / Federal Regulations

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES			
PHYSICAL STATE	Powder		
COLOUR / ODOR	Colour Varies from Cream , Yellow to Pale Grey / Odorless		
DENSITY (Varies depending upon the level of	820-900 Kg / m ³		
PARTICLE SIZE (DRY) TO PASS THROUGH 150 μ M SIEVE	90-95 %		
RESISTIVITY	0.6 (Ω-m)		
pH SLURRY (8%)	7.5 to 9.0		
CONDUCTIVITY	1.67 (S / m)		
FLASH POINT	Non-Flammable		
FLAMMABILITY LIMITS IN AIR, LOWER % BY VOLUME	Non-Explosive		
AUTO-IGNITION TEMPERATURE	N/A		
SOLUBILITY IN WATER	Slight but negligible		
BOILING POINT	2192° F (1200°C) Estimated		
SPECIFIC GRAVITY	0.9		
AVERAGE MOISTURE CONTENT & LIQUID LIMIT	≤ 13 % & ≥ 100 %		
VAPOR PRESSURE / VAPOR DENSITY / EVAPORATION	N/A		
FREEZING / MELTING TEMPERATURE	N/A		



MSDS for GCEM (SHEET # 4/4)

SECTION 10 : STABILITY AND REACTIVITY			
CHEMICAL STABILITY	Stable at Normal Conditions		
CONDITIONS TO AVOID	Keep Dry Until Used		
INCOMPATIBLITY (MATERIALS TO AVAOID)	None Known		
HAZARDOUS DECOMPOSITION OR BY-PRODUCTS	None Known		
HAZARDOUS POLYMERIZATION	Will Not Occur		

SECTION 11 : TOXICOLOGY INFORMATION		
INHALATION	Over & Prolonged Exposure crossing Limits Specified in	
	Section 2b may cause Pneumoconiosis, Silicosis & other	
	respiratory diseases.	
SKIN CONTACT	It is not considered as skin irritant but may cause	
	irritation	
EYE CONTACT	May Cause mild irritation to Eyes	
INGESTION	Not possible normally but if taken accidently may not	
	cause death (not poisonous)	

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICITY: This material is not expected to produce significant ecotoxicity upon exposure to aquatic organisms and aquatic systems.

ENVIRONMENTAL EFFECTS: Based on the physical properties of this material, it does not contain any heavy metal or toxic material and is completely Environment Friendly

SECTION 13: DISPOSAL CONSIDERATIONS

The material has NOT regulated as HAZARDOUS waste. Disposal should be in accordance with the principles of Duty of Care, observing local and national applicable regulations.

SECTION 14: TRANSPORT INFORMATION

GENER AL: Not classified as Hazardous for Any Kind of Transport.

Not regulated as dangerous goods by IATA (International Air Transport Association)

Not regulated as dangerous goods by IMGD (International Maritime Dangerous Goods)

Not regulated as dangerous goods by IMO (International Maritime Organization)

Not regulated as dangerous goods by **ADR** (European License for Transporting Goods)

Not regulated as dangerous goods by **DOT** (Department of Transportation)

SECTION 15: REGULATORY INFORMATION

This material is not known to be hazardous by any International Standard and hence this material is not classified as dangerous substance under the Classification, Packaging and Labeling of dangerous substances regulations.

SECTION 16: OTHER INFORMATION

This Material Safety Data Sheet contains <u>Confidential Proprietary Information</u> & is not to be disclosed to the general public or to competition except as required by law. The information accumulated herein is believed to be accurate to the best of ZEEMAX VENTURE's knowledge. This information is offered solely for use in Customer's Evaluation of this Material in respect to <u>Safety</u>, <u>Health</u>, <u>and Environmental Hazards</u>. Customers should satisfy themselves, that the product which they have selected is entirely suitable for their purpose under their conditions of use and in compliance with their current local regulations. For any further information, please contact the product owner, **ZEEMAX VENTURE**.